

<sup>1</sup>[104 PLASTER OF PARIS INDUSTRY

---

**A. Stack Emission Standards**  
**Stack Production Capacity upto 30 tonnes per day (tpd)**


---

	Source	Limiting concentration in mg/Nm <sup>3</sup>
Particulate Matter	Crusher	500
	Calciner	500
	Furnace/Grinder	150
Production capacity above 30 tpd		
Particulate matter	Crusher/ Calciner/ Furnace Grinder	150

**Notes:**

1. The units having production capacity up to 30 tpd shall channelize their emission through a stack or chimney of height at least ten metres above ground level or three metres above the top of shed or building of the industry, whichever is more.
2. The units having production capacity above 30 tpd shall channelize their emission through a stack or chimney of height at least thirty metres above the ground level or three metres above the top of shed or building whichever is more.

**B. FUGITIVE EMISSION STANDARDS ( $\mu\text{G}/\text{M}^3$ )**

Particulate Matter 2,000

**Note:** Fugitive emission shall be monitored at a distance of  $10 \pm 1$  metres from the source, irrespective of production capacity.]

---

<sup>1</sup> Inserted by Rule 2 of the Environment (Protection) Second Amendment Rules, 2010 notified vide G.S.R..61(E), dated 5.2.2010.